

# CLEANING

*Alcoa Dura-Bright® wheels - Europe, 2<sup>nd</sup> edition*



**ALCOA**



Simple maintenance in a matter of minutes

# CLEANING

## Alcoa Dura-Bright® wheels

Before cleaning: Let the wheels cool down to a temperature between 5° and 35° C.



Dura-Bright® EVO wheels are easily recognizable by their **black and green** Alcoa Dura-Bright® EVO wheels sticker. The production roll stamp (MMDDYY) dates from 2014 onwards.



Dura-Bright® wheels with XBR® technology are easily recognizable by their **black** Alcoa Dura-Bright® sticker. The production roll stamp (MMDDYY) dates 2013 and earlier.

1



### RINSE WITH WATER

Rinse the wheel to prevent scratching and erosion.\*

Use a water hose or pressure cleaner to remove soil, sand etc.

\* Erosion is a **non-warrantable** condition. For more information consult the Alcoa website [www.alcoawheels.com](http://www.alcoawheels.com), the wheel service manual or our Dura-Bright® service bulletin.

2



### MIX WATER WITH A DETERGENT

Add a detergent (e.g. common washing-up liquid or soap) to the water to create suds. **The pH level should be between 2 and 12 in diluted/ready to use state.**

### MIX WATER WITH A MILD DETERGENT

**Do not use strong acids or alkaline cleaners! The pH level should be between 5 and 9 in diluted/ready to use state.**

Hydrofluoric acid should never be used on Dura-Bright® XBR® treated wheels. Consult chapter 7, item 7.b of Alcoa's wheel service manual for additional information.



3



### CLEAN WITH A SOFT BRUSH

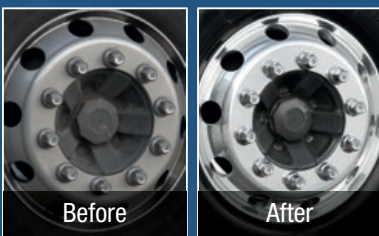
Use a soft brush (Alcoa ALbrush) to wash the wheel surface with soap. Do not use abrasives, scouring pads etc. Brush off all remaining dirt.

4



### RINSE THE WHEEL - THE JOB IS DONE

Thoroughly rinse with clean water to ensure all soap is removed and wipe dry with a soft cloth.



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